

# CEM3, Data Tork

## Quick Start

Your Torque Partner  **TOHNICHI**

- 1) Install and charge battery using Tohnichi charger until green light goes on.
- 2) Power ON and using arrow keys set counter to “000”
- 3) Press “MD” key for 2 seconds to enter set up menu
- 4) Setup Menu Select using arrow keys and save by pressing MEM key
  - SEL** Mode-M (Measurement) or Mode-T (Tightening)
  - HI** Set Hi torque value for judgment or 00 for no judgment
  - Lo** Set Lo torque value for judgment or 00 for no judgment  
(In Mode-T for tightening, “Lo” is the actual target torque value)
  - tUrn** Set measurement direction CW or CCW
  - Ar** Auto Reset set time in seconds or 00 to turn OFF
  - bU** Keypad beeping On/Off
  - Do** Data Output: HT (handy terminal), PC, PRN (printer), IFR,  
or USB output selection
  - bPS** Baud Rate: 2400 (for printer), 4800, 5600, 9600, 19200
  - dCn** Data count capacity: M-3 (999) or M-2 (99) [CEM2]
  - dSP** Display: LED=LED+LCD or LCD=LCD only
  - dFLt** DFT-N do not reset defaults or DFT-Y reset defaults
  - rtC1** Set Clock: Hr, Min, Sec.
  - rtC2** Set Date: Year, Month, Day
- 5) Using arrow keys move counter to count # 1 to start peak mode