

- 1) Install and charge battery using Tohnichi charger # BC-3-G until green light goes on.
- 2) Power ON and using arrow keys set counter to “000”
- 3) Press MD key for 2 seconds to enter set up mode
- 4) Setup Menu: Select using arrow keys and save by pressing MEM key

**USEL** Set unit of measure: Nm, kgf.cm., kgf.m., lbf.in., lbf.ft.

**HI** Set Hi torque value for judgment or 00 for no judgment

**Lo** Set Lo torque value for judgment or 00 for no judgment  
(In Mode-T for tightening, “lo” is the actual target torque value)

**Ar** Auto Reset set time in seconds or 00 to turn OFF

**bU** Keypad beeping On/Off

**PoFF** 3min., 10min.,30min., None for auto off

**Do** Data Output: PC or PRN (printer)

**bPS** Baud Rate: 2400 (for printer), 4800, 9600, 19200

**dL** Data bit length: 7bit or 8bit

**Prt** Parity: None, Even, Odd

**dCn** Data count capacity: M-3 (999) or M-2 (99) [no time/date]

**dSP** Display: LED=LED+LCD or LCD=LCD only

**dFLt** DFT-N do not reset defaults or DFT-Y reset defaults

**rtC1** Set Clock: Hr, Min, Sec. (Press MEM, flashes use arrows to select)

**rtC2** Set Date: Year, Month, Day

- 6) Move counter to #1 to enter peak mode.