

Torque Tightening Verification Systems









CSPD

Signal Torque Wrenches with Torque Data

Specialty Torque Wrench Systems

- Avoid Missed Tightening by Counting Number of Fasteners
- Capture Actual Applied Torque Data

VERIFICATION SYSTEMS: Torque wrench with signal output for tightening completion counting



LS

LIMIT SWITCH TORQUE WRENCHES

Confirmation of "click" through contact relay. Corded version.

Type:Corded Options: WF6215, Female Connector, CNA-4MK2 Count Checker A wide variety of torque wrench types available.

F H

2.4GHZ RF TORQUE WRENCHES

Confirmation of "click" through FM frequency transmission to receiver box.



Answerback light confirms reception to receiver and battery power Type: Radio Frequency, Wireless

R-FH256

System Components: R-FH256 Receiver and SB-FH256 Setting Box Options: Color Grips A wide variety of torque wrench types available: CSP type for best delivery



FH R-FH256 RECEIVER

Receives signal from FH wrenches

Capable for receiving multiple wrenches** (Consult with Tohnichi for optimal set up)

Type: Radio Frequency, Wireless System Components: FH wrenches, SB-FH256 Setting Box Options: I/O Box



FH ACCESSORY SB-FH256, SETTING BOX

Wirelessly set up the channel, wrench ID, and receiver mode options for communication with wireless wrench and receiver box

For setting R-FH256, R-FHD256, FH, FHDS



LS AND FH ACCESSORY

CNA-4MK2, COUNT CHECKER

In lieu of a PLC system, this unit tracks number of "click" and prompts user to select correct tool and work set up. Various buzzers and lights alert user to assure all bolts are fastened in a process.

For use with LS, and/or with R-FH256 Receiver



I/O-FH256 (Option)

FH ACCESSORY

I/O-FH256, I/O BOX

Fits onto R-FH256 Receiver box through RS232 port. Easily identifies which wrench is generating signal as it is captured by the receiver.

(Up to 4 wrenches)

Note: Not for use with R-FHD256

Page 2



VERIFICATION SYSTEMS: Torque wrench with signal and applied torque data



CSPD WITH CD5 CABLED VERSION WITH DATA THROUGH SEPARATE DISPLAY UNIT

Corded version of "click" wrench with count verification and actual applied torque data. System calibrated together with CD5 Display.

Type: Corded Available Versions: CSP Preset or AC, Airtork System sold calibrated together: tool and display

FHDS

2.4GHZ RF TORQUE WRENCHES WITH TORQUE DATA TRANSFER

Wireless "click" wrench captures actual applied torque and sends to receiver box.



Robust casing and confirmation that applied torque met allowable torque range via lights

Type: Radio Frequency, Wireless System Components: R-FHD256, Receiver and SB-FH256 Setting Box Options: Color Grips and Rubber Protective Cover Only Available in CSP style wrenches

ACFHDS

AIRTORK WITH TORQUE DATA TRANSFER

Semi-automatic runs torque part way with final applied torque by hand

FHDS transmitter mounted on wrench allows for final applied torque data to be transferred

Type: Radio Frequency, Wireless System Components: R-FH256 Receiver and SB-FH256 Setting Box



R - F H D 2 5 6

RECEIVER BOX WITH TORQUE DATA CAPTURE

FHD version of receiver box shows applied torque data

Features RS232 and PLC output connection ports

Type: Radio Frequency, Wireless System Components: R-FH256 Receiver and SB-FH256 Setting Box



FHDS ACCESSORY SB-FH256, SETTING BOX

Wirelessly set up the channel, wrench ID, and receiver mode options for communication with wireless wrench and receiver box

Required for FHD System to set torque value. Note: Also requires Torque Wrench Tester, Adjusting Key, and Cable. SOFTWARE

FHDS systems come with set up software to confirm preset torque value and basic data information.

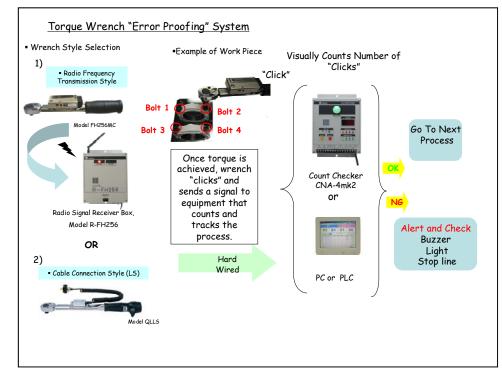
Customized Software available upon request.



Page 3



FH/LS PROCESS EXAMPLE



FHD PROCESS EXAMPLE

WRENCH TYPE SELECTION:



- QL Adjustable with Ratchet Head
- CL Adjustable with Interchangeable Head
- QSP Preset with Ratchet head

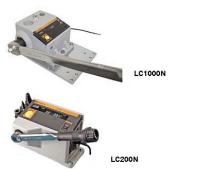
*CSP Preset with Interchangeable Heads *CSP version recommended and stocked in USA

FHDS wrenches available only in CSP style wrenches

COMPLIMENTARY PRODUCTS

LC3-G, Line Checker

Confirm torque value setting of torque wrenches prior to use. Manage tool accuracy and function for higher product quality in manufacturing.





OPTION:

Color Grips for CSP & QSP wrenches

Available on new tools or as spare parts



7 colors available plus basic black

Purple, Blue, Green, Orange, Yellow, Gray, and Red (not shown)

FOR REPAIR/CONVERSION

T-FH256MC Module for Repair T-FH256MC-LS Module for LS to FH conversion (Note: LS conversion not for use with Airtork)



Tohnichi America 677 Academy Drive Northbook, IL 60062 Phone: 847.272.8480 FX: 847.272.8714 Email: inquiry@tohnichi.com Website: www.tohnichi.com